Mokume Gane-Technik

Mokume Gane - Jewellery



Used materials:	Part no.	Qty
Metal Hanger – Oval, approx. 22 x 30 mm, silver, 2 pieces	470773	1
Metal-Hanger – Round, approx. ø 38 mm, silver	474294	1
Metal-Ring – Oval, with flat, can be adjusted, approx. 20 x 25 mm, silver	486433	1
Metal-Ring – Round, with flat, can be adjusted, approx. ø 24 mm, silver	474319	1
Sculpey® Bangle, metal, bendable, silver, size: approx. 180 x 20 mm	442785	2
Metal - Ring with round disc, can be adjusted, approx. Ø 17 mm, disc: approx. Ø 16 mm,	575509	1
Premo modelling material 57 g, silver	419959	2
Premo modelling material 57 g, olive green	585539	2
FIMO® soft modelling paste 57 g, sahara	427149	2
FIMO [®] soft modelling paste 57 g, chocolate	495364	2
FIMO® soft modelling paste 57 g, white	495700	2
FIMO® soft modelling paste 57 g, brilliant blue		2
FIMO® soft modelling paste 57 g, cognac	495962	2
FIMO® soft modelling paste 57 g, caramel	495375	2
FIMO® soft modelling paste 57 g, pacific blue		2
FIMO® soft modelling paste 57 g, aqua	495744	2



Sculpey [®] Design-Stamp, approx. 83 x 30 x 10 mm, set of 4	408510	1
Sculpey® hollow beads former, 1 Metal-Form (approx. 210 x 118 x 10 mm)	442730	1
Headpins, approx. 45 mm long, 100 pieces, platinum 4		1
jewellery chain, approx. 500 x 12 mm, platinum	548012	1
jewellery chain, approx. 300 x 18 mm, platinum	575532	1
middle part, approx. ø 6 mm, 20 pieces, platinum	575521	1
panzer chain, platinum, approx. ø 4 mm, approx. 1 m long	583803	2
panzer chain, approx. ø 6 mm, approx. 1 m long, platinum	722515	2
Satin cord, 6 m, approx. ø 2 mm, light blue	722526	1
Satin cord, 6 m, approx. ø 2 mm, light brown	567227	1
Satin cord, 6 m, approx. ø 2 mm, light green	558640	1
	558639	
Required Tools:		1
Modelling–Roller, approx. ø 25 mm x 200 mm	807196	1
Staedtler - Fimo Clay Machine	438197	1
FIMO® Cutter – Set, approx. 110 - 150 x 20 mm, set of 4	527333	1
Biscuit Cutter Set – Ring	541375	1
Garnier-Cutter–Set, approx. 7 - 40 mm, approx. 18 mm high, set of 42	474892	1
Mosaic acrylic glue universal 80 ml, transparent	539697	

Tools required:

Surface (paper, baking paper); measuring tape or ruler, modelling-roller, kneading machine, FIMO cutter-set, round cutter, pointed knife, Sculpey[®] Design-Stamp, flat bowl for water, scissor, round-nose pliers, flat-nose pliers, kitchen roll, side cutting pliers, Sculpey[®] Technique Design Blocks



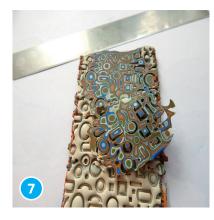


















Instructions

- 1.Take a modelling paste. Seperate a part of it and knead it hand warm. Roll the particular mass out to a approx. 2mm strong plate. Cut the coloured plate to a size of approx. 10 x 5 cm. Take 3-5 other modelling pastes and do the same.
- 2.Lay the plates on top of each other and press them together. (Bundle)
- 3.Spin the bundle through the biggest adjustment of the kneading machine. (the bundle gets longer). Separate the stripe in equal pieces and lay them on each other again. (arising thickness approx. 12 mm)
- 4. Dip the desired Sculpey[®] Design-Stamp into water. Press the stamp on the hole stripe for a number of times.
- Be careful don't press to strong, so that one complete layer (includes all colours) keeps unaffected.
- 6. You peel a filmy layer of the modelling mass with the movable FIMO[®] Cutter-Knife. Now you see the arising pattern.
- 7. Roll out a moddeling plate (thickness approx. 2mm), which you use as base. Therefor you can take modelling deposits or a new one coloured modelling paste.

8. Moreover lay the thin, patterned layers on top of the modelling plate.





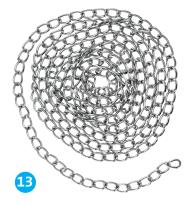


- 9. Now separate filmy layers again and again and lay them on the plate. In the end your plate should be occupied completely with patterned layers.
- 10. Press the films together with the modelling roller. Put the occupied plate in the kneading machine (biggest adjustment) and roll it out.
- 11. Take the Sculpey[®] hollow beads former. Seperate two equal circles in favoured pearl size with the round cutter from the patterned plate. Lay down the circles on a suitable bulge of the pearl former. Harden the circles in the baking oven by 110° degrees for 30 minutes. Cool the curved discs down.

- 12. Lay a chain pin between both bowls. Fix both bowls (with chain pin) at the outer edge with glue, to create a hollow pearl.
- 13. Thread the desired chain or cord through the loop of the chain pin.
- 14. The chain get closed with a middle part and the cord ends get knotted.



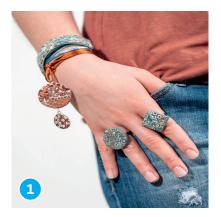








12





Instructions

- 1. If you want to model rings or pendants, harden the modeled Mokume Gane circle (other shapes are possible) in the baking oven and connect the ring with the hardened circle. If you want to thread a cord into your pendant, you will thrill a small hole in the modeled shape before baking.
- If you want to design an individual ring or a pendant by ornating the small bowl, you will cut out the favoured shape of the modelling paste on basis of the opening. To thread a cord or a chain through your pendant, thrill a small hole in it before hardening. Now bake the shapes and press them into the bowls.



Producing a bangle





2

5









Instructions

1. The Instructions for the bangles are identically to the instructions for the hollow beads. So you can resume it for the bangles.









Mokume Gane - Eggs



Used Materials	Article No.	Qty.
Wooden eggs, Pack of 10	609064	1
Wooden eggs, Pack of 10	609086	1
Premo modelling material 57 g, silver	419959	2
Premo modelling material 57 g, olive green	585539	2
FIMO® soft modelling paste 57 g, sahara	427149	2
FIMO [®] soft modelling paste 57 g, chocolate	495364	2
FIMO® soft modelling paste 57 g, white	495700	2
FIMO® soft modelling paste 57 g, brilliant blue	495962	2
FIMO [®] soft modelling paste 57 g, cognac	495375	2
FIMO® soft modelling paste 57 g, caramel	495331	2
FIMO® soft modelling paste 57 g, pacific blue	495744	2
FIMO® soft modelling paste 57 g, aqua	408510	2
Sculpey® Design-Stamp, approx. 83 x 30 x 10 mm, set of 4	442730	1
jewellery chain, approx. 500 x 12 mm, platinum	548012	1
Satin cord, 6 m, approx. ø 2 mm, light blue	567227	1
Satin cord, 6 m, approx. ø 2 mm, light brown	558640	1
Satin cord, 6 m, approx. ø 2 mm, light green	558639	1



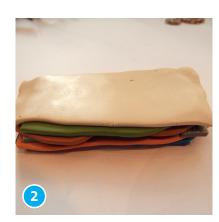
Recommended Tools:

Recommended roots.		
Modelling– Roller, approx. ø 25 mm x 200 mm	807196	1
Staedtler - Fimo Clay Machine, approx. 270 x 265 x 167 mm, roll width approx. 175 mm	438197	1
FIMO® Cutter – Set, approx. 110 - 150 x 20 mm, set of 4	527333	1
Mosaic acrylic glue universal 80 ml, transparent	539697	1

Required Tools:

Surface (paper, baking paper); measuring tape or ruler, modelling-roller, kneading machine, FIMO cutter-set, pointed knife, Sculpey® Design-Stamp, flat bowl for water, scissor, kitchen roll, Sculpey® Technique Design Blocks

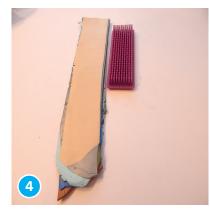




Illustrated Instructions

1. The Instructions for the eggs are identically to the instructions for the hollow beads. So you can resume it for the eggs.















Mokume Gane – Eggs





Mokume Gane - Lantern



Used Materials	Article No.	Qty.
Glass-Set straight, set of 6	563980	1
FIMO® effect bar 56 g, transparent	496898	4
FIMO® effect bar 56 g, transparent/nacre blue agate	475614	3
FIMO® effect bar 56 g, transparent/ nacre ice crystal	475669	3
FIMO® effect bar 56 g, transparent/ nacre jade	475566	3
FIMO [®] soft bar 56 g, pacific blue	495744	1
FIMO [®] soft bar 56 g, caramel	495331	1
Premo modelling material 57 g, olive green	585539	1
Sculpey® Technique Design Blocks, set of 4	442730	1
Recommended Tools:		
Modelling– Roller, approx. ø 25 mm x 200 mm	807196	1
Staedtler - Fimo Clay Machine, approx. 270 x 265 x 167 mm, roll width approx. 175 mm	438197	1
FIMO [®] Cutter – Set, approx. 110 - 150 x 20 mm, set of 4	527333	1

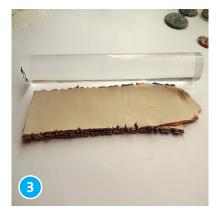
Required Tools:

Surface (paper, baking paper); measuring tape or ruler, modelling-roller, kneading machine, FIMO cutter-set, pointed knife, Sculpey® Design-Stamp, flat bowl for water, scissor, kitchen roll, Sculpey® Technique Design Blocks















Anleitung:

- 1. Take the transparent modelling pastes (4 types). Seperate a part of each and knead it hand warm. Roll each modelling mass out to a approx. 2mm strong plate. Cut the coloured plate to a size of approx. 10 x 5 cm.
- 2. Lay the plates on top of each other and press them together. (Bundle)
- 3.Spin the bundle through the biggest adjustment of the kneading machine. (the bundle gets longer). Separate the stripe in equal pieces and lay them on each other again. (arising thickness approx. 12 mm)
- 4. Take the modelling pastes pacific blue, caramel and olive green. Seperate a part of each and knead it hand warm. Roll each modelling mass out to an approx. 2mm strong plate. Cut stripes of each plate and put them on the modelled plate.
- 5. Spin the occupied stripe through the kneading machine. Make sure that the resulting length corresponds to the circumference of the desired glass.
- 6. Dip the desired Sculpey[®] Design-Stamp into water. Press the stamp on the stripe for a number of times, so that the hole stripe is decorated. Be careful don't press to strong, so that one complete layer (includes all colours) keeps unaffected.
- 7. You peel a filmy layer of the modelling mass with the movable FIMO® Cutter-Knife. Repeat this as long as you get the desired pattern. Next, lay the strips on the glass. Disconnect excessive modelling mass. Harden the modelled glass in the baking oven by 110 ° C for 30 minutes. Cool the glass down.



Have fun your OPITEC - Creative Team!

